SPCC Inspection 6 June 2013

- 01: Facility ID sign, with no telephone information nor geographic data, details some site safety information.
- 02: Front (south) view of facility showing perimeter berm wall, sump vault, recycle pump shed and water/oil release siphon. Perspective to northeast.
- 03: Access roadway coming downhill with recycle pump building and 300 bbl Indian crude oil AST.
- 04: Sump siphon located at SE corner of containment area of facility, bottom of slope. Photo shows 4' wide by 7'high perimeter berm wall on east side of facility. Siphon designed to allow water to flow on but oil to remain trapped within containment area.
- 05: Downhill side of siphon, outside containment berm wall., area where water only will exit from siphon if spill occurs. Perspective is south.
- 06: View of four ASTs, 3 X 500 bbl and 1 X 300 bbl. These ASTs hold crude oil from private land lease. Access road is coming downhill from north, higher elevation facility property.
- O7: AST battery of eight tanks; 3 X 300 bbls WS tanks holding Indian crude oil, 4 X 500 and 1 X 300 bbl containing crude oil from private property lease land. 300 bbl tank:PA-1 is WS, remainder 500 bbl tanks are BS. (bolted steel tanks).
- 08: View of tanks: PA-1 (WS), PA-2 and PA-5 both bolted steel. Tank PA-5 is PA system transfer tank.
- 09: LACT (Lease Automatic Custody Transfer units) for Indian and private land lease oil transfer. Oil sample drums for each type oil in right foreground. Photo shows area just north of tanks shown in photo #8.
- 10: Additional view of LACT units, with sample oil 55 gallon drums, upslope to right of drums is integrated into perimeter secondary containment system. Perspective is south.
- 11: New 5000 bbl capacity AST within specific secondary containment basin system. View is uphill in northerly direction.
- 12: Close up view of new tank #42610 5000 bbl crude oil AST. Looking uphill to the north.
- 13: Two smaller 400 bbl crude oil tanks also within the basin secondary berm wall. Perspective is north.
- 14: Plastic piping drains oil out of 5000 bbl AST to unload station below, note valve control unit; two out of service, old produced water ASTs uphill.

- 15: View of AST #42610 (5000 bbl) and two 400 bbl ASTs within secondary containment basin.
- 16: Two heater coiled "bad oil" ASTs, with three crude oil ASTs, #1,2,3: left to right in photo, small shed between is anti freeze heat shed. This sector is near the top of the slope of the north-south axis of the facility.
- 17: Newly installed bolted steel ASTs, at top (north) sector of Lander field site. Perspective is north towards crest of hill.
- 18: Two insulated heated "bad oil" ASTs, used in crude oil recycle process; located at furthest north sector of Lander field operational site.
- 19: Drain pipe from secondary containment basin at insulated heater ASTs.
- 20: View of two new ASTs, with bolted steel water AST in background. Foreground is anti-freeze heat shed utilized in oil cleanup/recycle process.
- 21: Insulated piping which is part of heated "bad oil" treatment process. Notice sump cover with dual handles within secondary containment area.
- 22: Insulated pipelines from flare, small heater treater which runs on to "bad oil" treatment system.
- 23: Anti-freeze heat shed, part of "bad oil" process that cleans out, recycles good oil and produced water.
- 24: View of three vertical heater treaters; Indian LPU treater  $6' \times 21' \cdot 106$  bbl WS in background; PA West LPU HT #2 251 bbls and PA LPU treater #1  $6' \times 27'$  136bbls. In foreground Indian FWKO  $8' \times 20'$  WS 180bbls, then West LPU FWKO #2  $10' \times 30' \cdot 420$  bbls. View perspective is to southwest.
- 25: The three heater treaters in southern perspective. Dirt berm wall to right of photo plus elevated plastic chemical tank which holds 500 gallons.
- 26: View of two 1000 gallon produced water ASTs, field constructed steel bolted, sitting just above concrete, screened evaporation pit. Shed in foreground is PA (private lands lease) header house, with electronic control panel in view. Perspective is west/sw.
- 27: Perspective of Indian LPU heater treater looking to northwest with tops of produced water ASTs in background.
- 28: Perspective to northwest with 2 x 1000 gallon field constructed bolted steel Produced water ASTs and top of header house, as this sector is located below grade of access road and heater treaters.

- 29: Perspective of incoming piping of produced water, with 2 x 1000 gallon field bolted ASTs, header house with control panel just at right border of photo. Also concrete and wooden pits, working evaporation ponds are visible at left of photo. Perspective is northwest.
- 30: 400 bbl rusty AST containing (frac tank) skim oil located at southern end of the wooden pit, the second downhill evaporation/storage pond.
- 31: View of recycle pump building at the west edge of the long pit which is earthen last pit for spills and overflows of produced waters, access to pit guided by secondary containment berm walls. Note lines stretched across aerial of long pit with pennants to discourage waterfowl from landing there if pit becomes flooded. Perspective is south.
- 32: View of elevated access road going north, 400 bbl frac tank containing skim oil and  $2 \times 1000$  gallon field bolted water tanks.
- 33: The long pit –emergency containment basin with recycle pump building barely visible at right side of photo. Pit is fenced, has wiring strung across with pennants to discourage any waterfowl landings. Secondary containment berm walls evident to direct any spillage flow directly into pit.
- 34: Perspective to south, view of long pit; access roads, recycle pump building. Photo taken from side of 400 bbl frac tank containing skim oil.
- 35: base of 400 bbl frac tank, with oil access valve and hose, drip pan.
- 36: Two x 1000 gallon field constructed water tanks, SBs-just to north of concrete pit for evaporation process to recycle oils. Note fencing, screen over pit area and sign warning against any truck unloading into pit.

01: Facility ID sign, with no telephone information nor geographic location data, details on some site safety regulations.

WESCO/ Lander field

W 13008



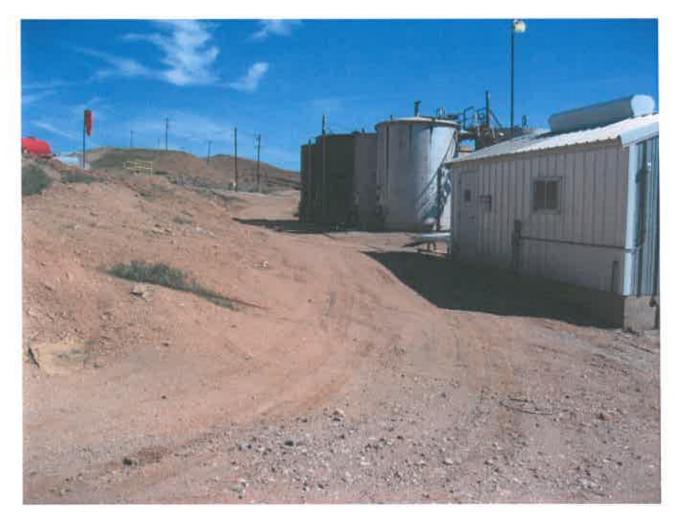
02: Front (south) view of facility showing perimeter berm wall, sump vault, Recycle pump shed and water/oil release siphon. Perspective to northeast. WESCO/ Lander field W 13008 6 June 2013



03: Access roadway coming downhill with recycle pump building and 300 bbl Indian lease crude oil AST.

WESCO/ Lander field

W 13008



O4: Sump siphon located at SE corner of containmnet area of facility, bottom of Slope. Photo shows 4' wide by 7' high perimeter berm wall on east side of facility. Siphon designed to allow water to flow out from top of spill burt oil to remain trapped within containment area.

WESCO/ Lander field

W 13008



05: Downhill side of siphon, outside containment berm wall, area where water only will exit from siphon if spill occurs. Any water through siphon will end up in Safety pit #14, 4' deep. Perspective is south.

WESCO/ Lander field

W 13008



06: View of four ASTs, 3 x 500 bbl and 1 x 300 bbl. These ASTs hold crude oil From private land leases. Access road coming downhill from north, higher elevation of facility property.

WESCO/ Lander field

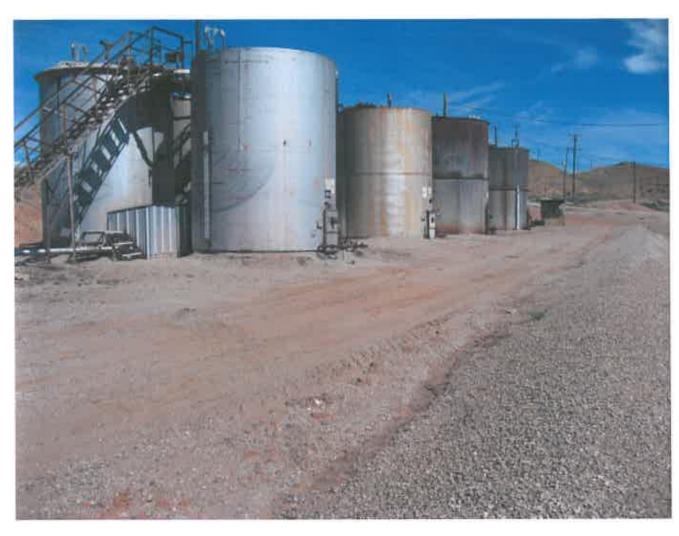
W 13008



07: AST battery with eight (8) tanks; 3 X 300 bb! WS tanks holding Indian lease crude oil, 4 X 500 bbl and 1 X 300 bb! containing crude oil from private property lease land. The 300 bb! PA-1 is WS (welded steel) remainder 500 bb! tanks are BS-Bolted steel tanks.

WESCO/ Lander field

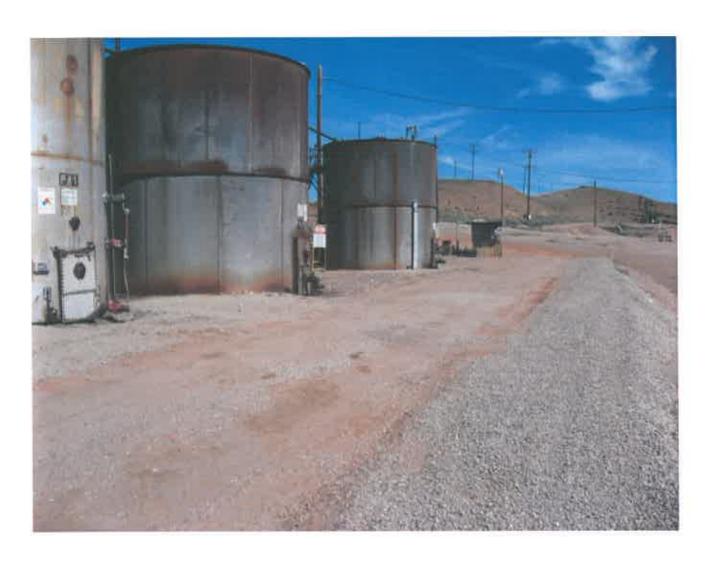
W 13008



08: View of tanks: PA-1 (WS), PA-2 and PA-5 both tanks bolted steel. Tank PA-5 is PA system transfer tank.

WESCO/ Lander field

W 13008



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WESCO/ Lander field

W 13008



10: Additional view of LACT units, with sample oil 55 gallon drums for each type oil, upslope to right of drukms integrated into perimeter secondary containment system. Perspective is south.

WESCO/ Lander field

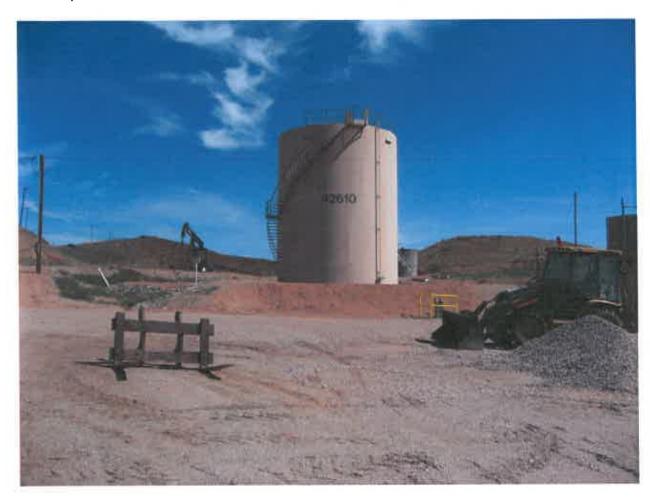
W 13008



11: New 5000 bbl capacity AST within specific secondary containment basin system. View is uphill in northerly direction.

WESCO/ Lander field

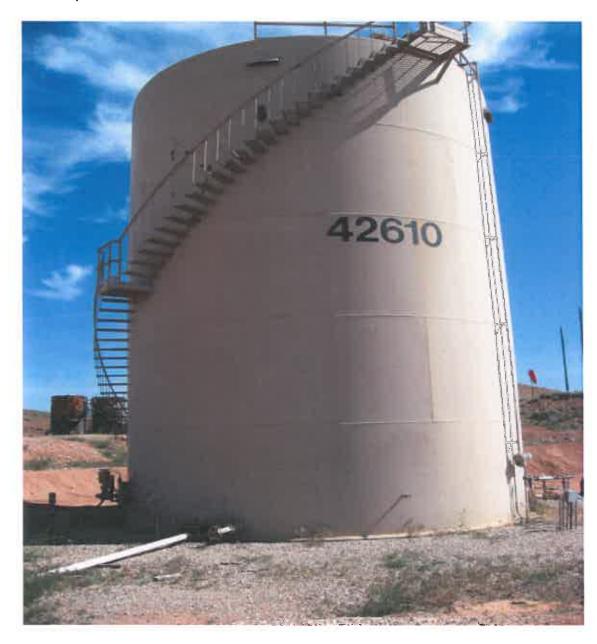
W 13008



12: Close up view of new tank #42610 500 bbl crude oil AST. Looking uphill to The north.

WESCO/ Lander field

W 13008



13: Two smaller 400 bbl crude oil tanks also within the basin secondary berm wall. Perspective is north.

WESCO/ Lander field

W 13008



14: Plastic pipe drains oil out of 5000 bbl AST to unload station below, note Valve control unit; two out of service old ASTs uphill.

WESCO/ Lander field

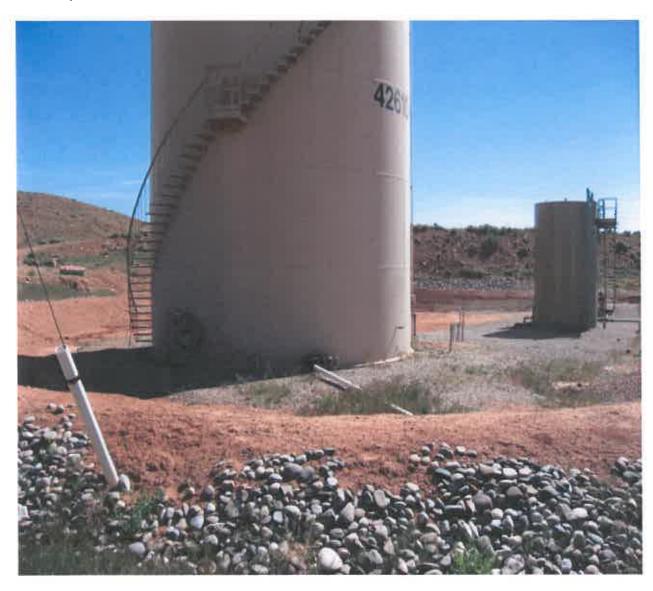
W 13008



15: View of AST #42610 (5000 bbl) and two 400 bbl ASTs within secondary containment basin.

WESCO/ Lander field

W 13008



16: Two heater coiled insulated "bad oil" ASTs, with three crude oil ASTs; #1,
 2,3 left to right in photo, small shed between is anti-freeze heat shed. This sector is near the top of the slope of the north-south axis of the facility.
 WESCO/ Lander field
 W 13008
 6 June 2013



17: Newly installed bolted steel AST, at top (north) sector of Lander field site. Perspective is to northtowards crest of hill.

WESCO/ Lander field

W 13008



18: Two insulated heater coiled "bad oil" ASTs formerly used in oil recycle process, located in the northern most sector of the Lander field operational site. WESCO/ Lander field W 13008 6 June 2013



19: Drain pipe from secondary containment basin at insulated heater ASTs.WESCO/ Lander field W 13008 6 June 2013



View of two new ASTs, with bolted steel water AST in background.
 Foreground is anti-freeze heat shed utilized in oil cleanup/recycle process.
 WESCO/ Lander field W 13008 6 June 2013



21: Insulated piping which is part of heated "bad oil" treatment process.. Note Sump cover with dual handles within secondary containmnet area.

WESCO/ Lander field

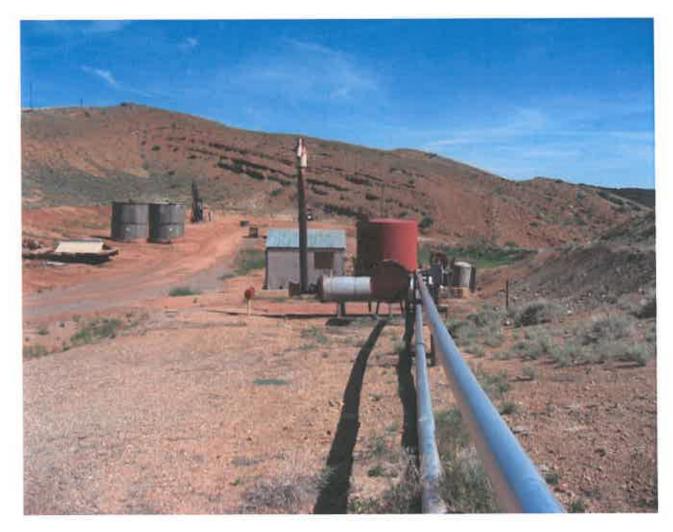
W 13008



22: Insulated pipelines from flare, small heater treater which runs on to "bad oil" treatment system.

WESCO/ Lander field

W 13008



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WESCO/ Lander field

W 13008



24: View of three vertical heater treaters; Indian LPU Treater 6' X 21' 106 bblWS in background; PA West LPU Heater treater #2 251 bbls and PA LPU Treater #1 6' X 27' 136 bbls. In fore ground Indian FWKO 8' X 20' WS 180bbls, then West LPU FWKO #2 10' X 30' 420 bbls. View perspective is southwest. WESCO/ Lander field W 13008 6 June 2013



25: The three heater treaters in southern perspective. Dirt berm wall to right of photo plus elevated plastic chemical tank which holds 500 gallons.

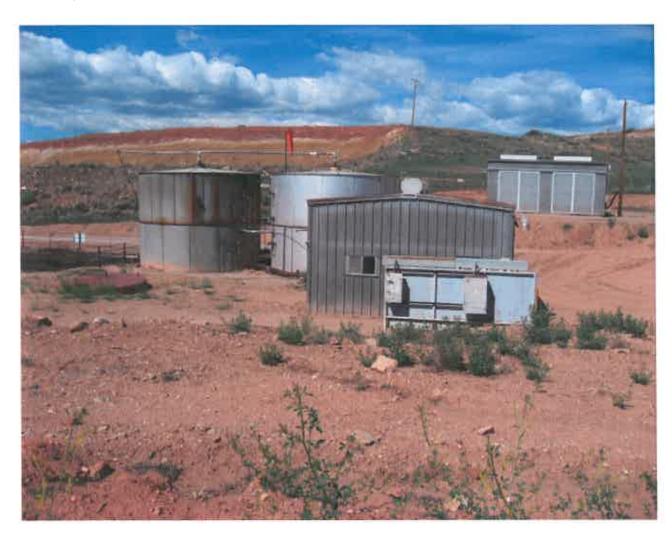
WESCO/ Lander field W 13008 6 June 2013



26: View of two 1000 gallon produced water ASTs, field constructed steel bolted, sitting just above the concrete screened evaporation/storage pit. Shed in foreground is PA (private lands lease) header house, with electronic control panel in view. Perspective is west/sw.

WESCO/ Lander field

W 13008



27: Perspective of Indian LPU heater treater looking to northwest with tops of produced water ASTs in background.

WESCO/ Lander field

W 13008



28: Perspective to northwest with 2 X 1000 gallon field constructed bolted steel produced water ASTs and top of header house, as this sector in located below grade of access road and HTs.

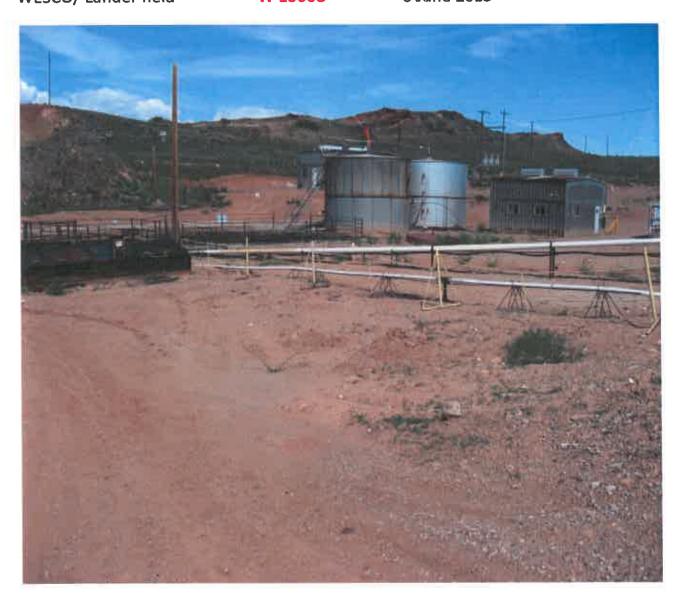
WESCO/ Lander field

W 13008



29: Perspective of incoming piping of produced water, with 2 X 1000 gallon field constructed bolted steel ASTs, header house with control panel just at right border of the photo. Also concrete and wooden pits, working evaporation/storage ponds are visible at left of photo. Perspective is northwest.

WESCO/ Lander field W 13008 6 June 2013



30: 400 bbl rusty AST containing (frac tank) skim oil located at southern end of the wooden pit, the second downhill evaporation/storage pond.

WESCO/ Lander field W 13008 6 June 2013



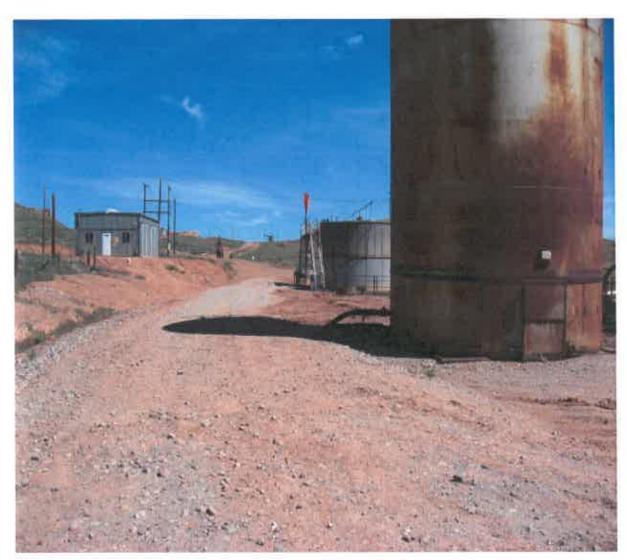
31: View of recycle pump building at the west edge of the long pit which is the earthen last pit for spills and overflows of produced waters, access to pit guided by secondary containment berm walls. Note wires stretched across above the long pit with pennants to discourage waterfowl from landing if there if pit becomes flooded. Perspective is south.

WESCO/ Lander field

W 13008



32: View of elevated access road going north, 400 bbl frac tank containing skim oil and 2 X 1000 gallon field constructed steel bolted water tanks. WESCO/ Lander field W 13008 6 June 2013



33: The long pit-emergency containment basin with recycle pump building barely visible at right side of photo. Pit is fenced, has wiring strung across with pennants to discourage any waterfowl landings. Secondary containment berm walls evident to direct any spillage flow directly into the pit. WESCO/ Lander field W 13008 6 June 2013



Perspective to south, view of the long pit; access roads, and recycle pump building. Photo taken from side of 400 bbl frac tank containing skim oil.

WESCO/ Lander field W 13008 6 June 2013



35: Base of 400 bbl frac tank, with oil access valve and and hose, drip

pan.

WESCO/ Lander field

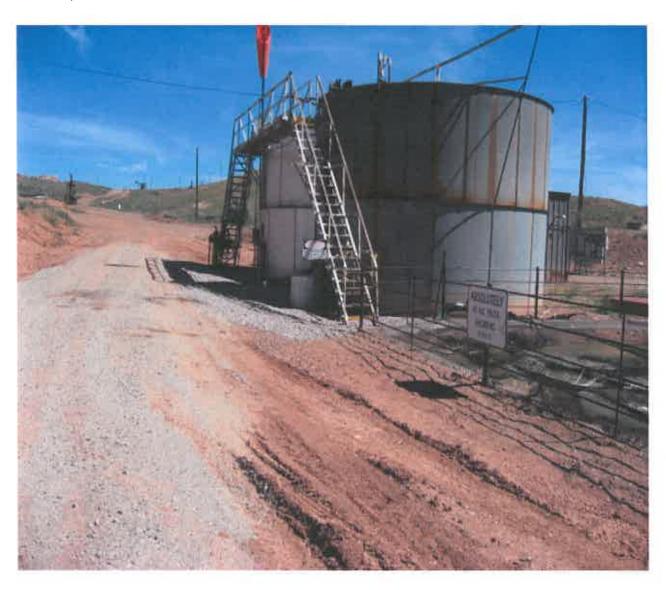
W 13008

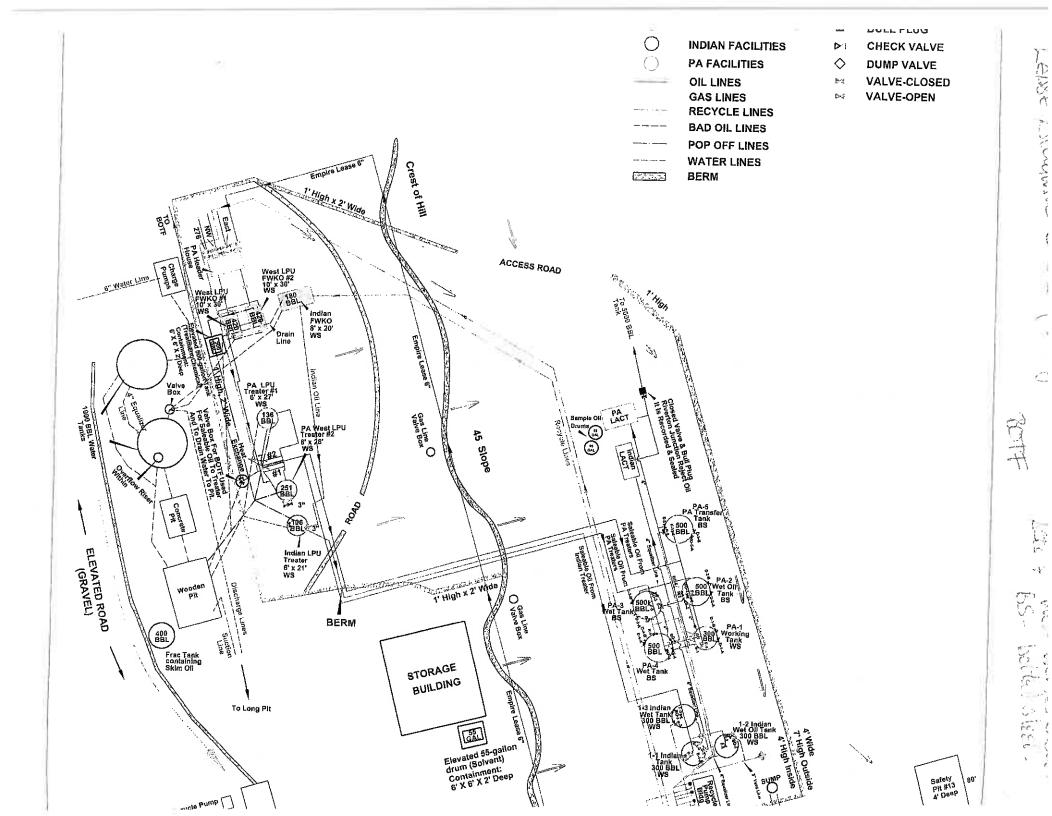


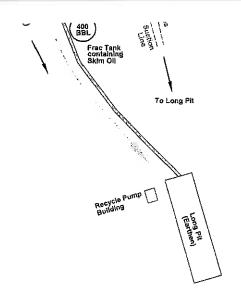
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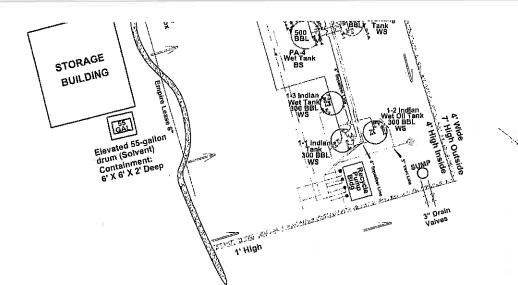
WESCO/ Lander field

W 13008





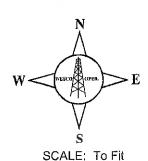




VALVES
D - DRAIN
S - SALES
E - EQUALIZER
F - FILL
R - RECYCLE
BO - BAD OIL



Drainage carries on to two (2) Safety Pits (#1 and #2) located at 42°51'39,649"N., 108°41'28.072"W and 42°51'35.749"N, 108°41'24.052"W.



VALVE KEY S/0-Normally Sealed Open S/C-Normally Sealed Closed								
INFIAN		P:A		ja, 25		_ J 3i		
F-1	S/O	F-1	8/0	F-3	S/C	F-5	S/C	
R-1	S/O	R-1	S/O	R-3	9/C	R-5	S/C	
E-1-2	3/0	D-1-A	S/C	80-3	S/C	D-5-A	_9/C	
E-1-3	S/O	Q-1-B	S/C	D-3-A	S/C	D-5-β	S/C	
S-1	3/0	S-1	S/O	D-3-B	9/0	S-5	S/C	
F-2	S/C	F-2	S/C	5-3	S/C.	80-6	\$/0	
R-2	S/C	R-2	S/C	F-4.	S/C			
BO-2	S/O	BO-2	S/O	R-4	S/C			
F-3	S/C	D-2-A	S/C	BO-4	S/C			
BO-3	S/C	D-2-8	S/C	D-4-A	S/C	L		
R-3	S/C	S-2	S/C	D-4-8	S/C			

The Site Security Plan is located at: Wesco Operating, Inc. 120 S. Durbin St. Casper, WY 82601

## WESCO OPERATING, INC.

LANDER FIELD TANK BATTERY NWNW Section 30, T2S, R2E Fremont County, Wyoming

DATE: 1/20/10	ENG: RBL
SCALE: To Fit	DWG: SPCC

NOTE: BS = BOLTED STEEL
WS = WELDED STEEL

## **SCHEMATIC 1**

SEE FIGURE 2 FOR LOCATION.